

Work Order ID 60227

Tuesday, June 29, 2010 11:39:36 AM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 6/29/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 7/6/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: *PL*Date: *10/6/29*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

*Swlosky**off for CL 10/8/19*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/8/18 (19) SH (4x)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*Swlosky**(+4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60227

Tuesday, June 29, 2010 11:39:36 AM

Page 2

Item ID: K10003

Accept

Setup Start

Revision ID:

Stop

Item Name: Saddle, D205-634-011

Start Date: 6/29/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 7/6/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: OK

0.00

Rev 1

10/8/00

425



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/23

C21018/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 29, 2010 11:39:40 AM

Page 1

Work Order ID: 60227

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S+ AN4-51A Bolt		Purchased	No			110	Each	253.0000	8	32		10/8/19 sf	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST360				253					
				114941				253					
S+ AN4-6A Bolt		Purchased	No			110	Each	1,088.000	16	64		10/8/19 sf	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST356				1088					
				112933				96					
				113149				489					
				114523				2					
				114615				1					
				114941				500					
S+ AN4C47A Bolt		Purchased	No			110	Each	51.0000	4	16		11/15/31 10/8/19 sf (4)	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST361				51					
				114653				1					
				115030				50					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 2

Tuesday, June 29, 2010 11:39:41 AM

Work Order ID: 60227

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 4.00

Required Qty: 4.00

AN6-I2A

Purchased

No

110

Each

254.0000

8

132

Bolt

Location

Loc Qty

Loc Code

ST342

254

114523

54

114941

200

14

18

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

32

128

Washer

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8

32

Washer

D2570

Manufactured

No

110

Each

333.0000

24

196

Bushing

Location

Loc Qty

Loc Code

ST018

333

59592

123

59911

210

D2571

Manufactured

No

110

Each

29.0000

1

4

Saddle, Fwd Out 205

Location

Loc Qty

Loc Code

ST425

8

43564

4

47564

4

ST433

21

58250

3

59298

9

59849

9

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Shop Packet Print

Page 2

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 60227

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 4.00

Required Qty: 4.00

D2572

Manufactured No

110

Each

19.0000

1

4



Saddle, Fwd In 205



10/8/18SP

Location

Loc Qty

Loc Code

ST425

4

43565

4

ST433

15

58668

3

59300

3

59850

9

D2573

Manufactured No

110

Each

13.0000

1

4



Saddle, Aft Out 205



B39881 10/8/18SP

Location

Loc Qty

Loc Code

ST425

8

43566

4

47566

4

ST434

5

58251

1

58999

4

D2574

Manufactured No

110

Each

9.0000

1

4



Saddle, Aft In 205



B39882 10/8/18SP (40)

Location

Loc Qty

Loc Code

ST425

4

43567

4

ST434

5

58252

1

59000

4

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 4

Work Order ID: 60227

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 4.00

Required Qty: 4.00

D2747

Manufactured No

110 Each

149.0000

4

16



Set Screw



10/8/19 SP

Location

Loc Qty

Loc Code

ST023

149

39224

4

51921

45

59879

100

D2876

Manufactured No

110 Each

57.0000

2

8



Saddle Spacer



10/8/19 SP

Location

Loc Qty

Loc Code

ST028

57

42364

10

51540

47

D2877

Manufactured No

110 Each

52.0000

2

8



Saddle Spacer



10/8/19 SP

Location

Loc Qty

Loc Code

ST028

52

58531

52

D3405-041

Manufactured No

110 Each

14.0000

1

4



Lug Assembly



B61061 10/8/19 SP (4)

Location

Loc Qty

Loc Code

ST474

14

59232

6

59628

8

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 60227

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 4.00

Required Qty: 4.00

S-41 D3405-043
Lug Assembly

Manufactured No

110 Each

18.0000



1 4
B360496 10/8/10 sf

Location

Loc Qty

Loc Code

ST474

18

53888

1

59233

7

59629

10

S-41 D3407-041
Tow Ring

Manufactured No

110 Each

10.0000



1 4
B58755 10/8/10 sf

Location

Loc Qty

Loc Code

ST464

10

58209

1

59208

9

S-41 D3417-5
Washer

Manufactured No

110 Each

51.0000



2 18
10/8/10 sf

Location

Loc Qty

Loc Code

ST056

51

52344

1

59250

50

S-41 D3456-1
Washer

Manufactured No

110 Each

69.0000



1 4
10/8/10 sf (40)

Location

Loc Qty

Loc Code

ST058

69

54692

69

4

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Page 5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Tuesday, June 29, 2010 11:39:41 AM

Work Order ID: 60227

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 6/29/2010

Required Date: 7/6/2010

Start Qty: 4.00

Required Qty: 4.00

D3533-1

Manufactured No

110

Each

91.0000

2

8



Set Screw



10/8/19 SP

Location

Loc Qty

Loc Code

ST069

91

51602

91

MS21042L4

Purchased

No

110

Each

2,691.000

24

96



Nut



10/8/18 SP

Location

Loc Qty

Loc Code

ST300

2691

113422

68

114523

28

114718

595

114784

2000

MS21043-4

Purchased

No

110

Each

1,352.000

5

20



Nut



10/8/18 SP (K2)

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1312

112492

25

113069

8

114348

479

114523

500

114784

300

20

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

REFERENCE ONLY

PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

CHANGE:

The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)

IS:

44	2	2				D3417-5	WASHER
----	---	---	--	--	--	---------	--------

WAS:



44	2	2				D3417-3	WASHER
----	---	---	--	--	--	---------	--------

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE , REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9468	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
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